# L180H HIGH-LIFT

Volvo Wheel Loaders 34.9-38.0 t 341 hp



# REACH FURTHER, LIFT HIGHER

The new H-series L180H High-Lift may boast the same striking design as the former G-Series, but this machine has been updated with the latest innovative technology, promoting greater productivity and fuel efficiency. With a High-Lift ability unique to Volvo, the L180H High-Lift pushes the boundaries of the ordinary wheel loader.

# A proven concept since 1974

Volvo was the first to present a High-Lift wheel loader to the industry in 1974. Built on years of experience the new Volvo L180H High-Lift has been specifically designed, from frame to grapple, for log handling applications.



# 60% more space

Optimize space in your timber yard and save up to 60% worth of space, thanks to the ligh-lift arm system of the L180H High-Lift. Offering excellent stability and long reach (3 metres), to stack logs up to 6.5 metres high.

# Range of grapples

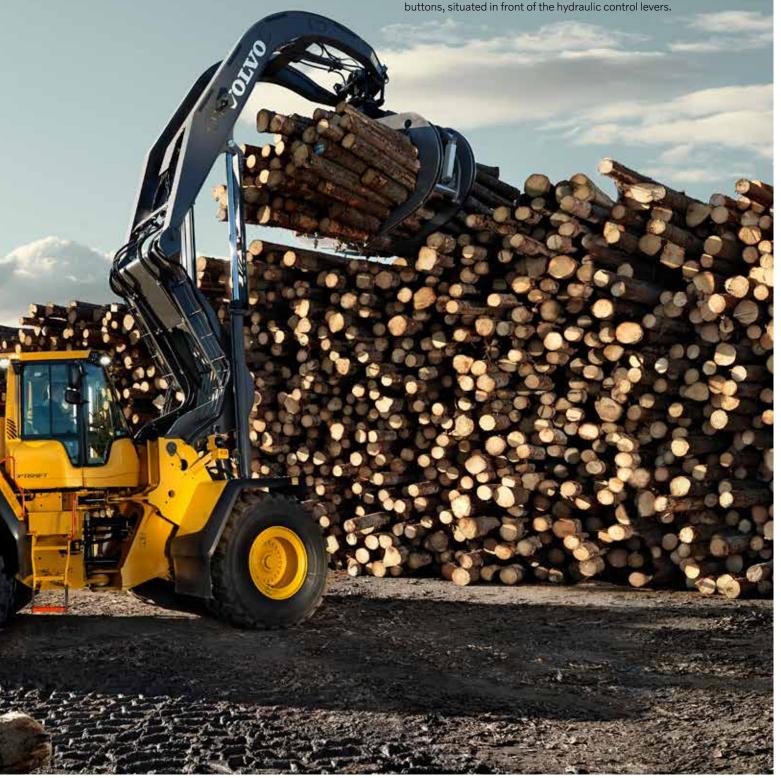
To help you reach any log on the stack, Volvo grapple with rotator unit offers 360° rotation and has built-in shock absorbers and a tilting function. For more information on our complete range of Volvo attachments, just speak to your dealer!

# Benefits in the base

Primed for productivity, the robust wheel loader base offers stability when travelling over adverse terrains at high speeds. This is enhanced by the Boom Suspension System, which engages to absorb shock and reduce bouncing.

# Make room for more stock

Store more timber and push logs further onto the pile, with the optional log pusher. Increasing stack height by up to 30% (1.5 m), the log pusher is an efficient tool for log handling operations. For comfort and safety, the log pusher is operated by two push buttons situated in front of the budraulie control lowers.



# Sky-high efficiency

The new L180H High-Lift combines the latest Volvo technology with power and upgraded features, resulting in up to 5% better fuel efficiency and 5% greater productivity than the G-series.

# Up to 5% greater fuel efficiency

Do more with less fuel, the H-series machine update offers up to 5% greater fuel efficiency than the G-series. Contributing to the increase is the powerful engine, second generation OptiShift, attachment optimization and the new dry P-Brake, which eliminates drag losses.



# Boost your productivity by up to 5%

For ultimate stability and high efficiency, the L180H High-Lift has been upgraded with a new transmission, which works in harmony with the engine and axels. The new converter delivers increased torque output, resulting in better performance at low speeds. For faster acceleration and smooth operation, the steps between gears have been reduced.

# Eco pedal

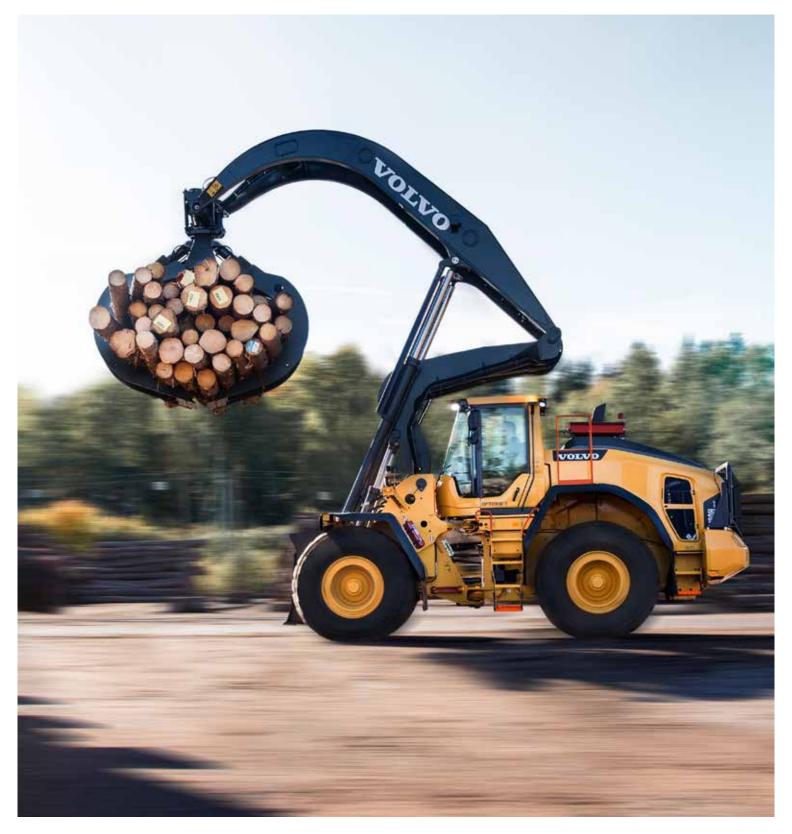
Save on machine wear and increase fuel efficiency with the eco pedal. Uniquely designed by Volvo, the eco pedal encourages economical operation, by applying a mechanical push-back force in response to excess use of the accelerator.



# Reverse By Braking

Extend the life of your machine's components and increase operator comfort with Reverse By Braking (RBB) – patented by Volvo. The braking function slows the machine when the operator wants to change direction, by reducing engine rpm and automatically applying the service brakes, reducing stress on the drivetrain.





# NEW GENERATION OPTISHIFT

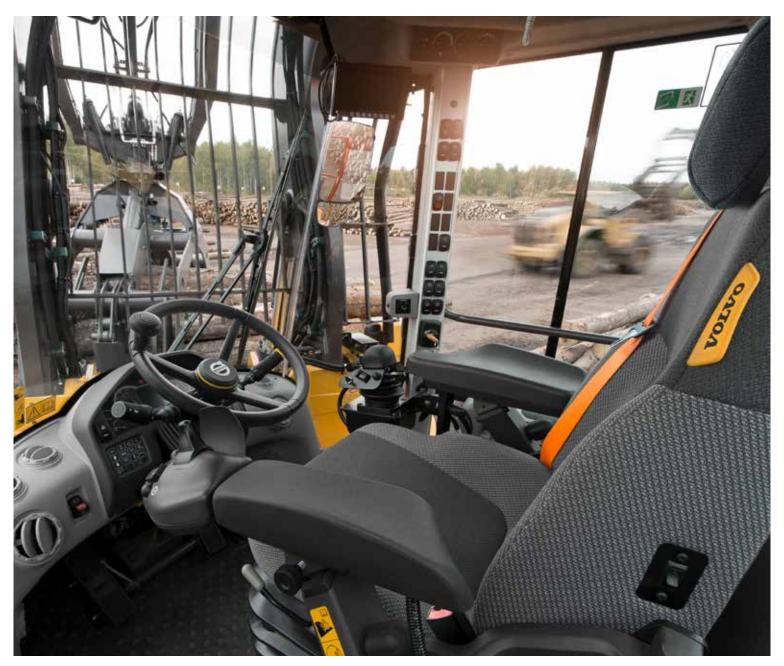
For improved cycle times and reduced fuel consumption, customize the lock-up engagement of your machine, with new generation OptiShift. The improved technology integrates the Reverse By Braking function and the new torque converter with lock-up, creating a direct drive between the engine and transmission.



I am providing service for the sorting line, extracting sorted timber from the pockets.

The Volvo wheel loader is an excellent machine, easy to use and convenient. Controls and hydraulics, everything is fine.

Vladimir Golubev, Wheel loader operator, Malinovskiy Sawmill, West Siberia (Russia)



# THE OPERATOR'S CHOICE

Operate in comfort from the best cab on the market, the Volvo cab can be equipped with a new adjustable seat. Access the cab safely and effortlessly using the steps and open the door with ease, thanks to the optional remote-control opener.

# Built with the operator in mind

Built with the customer, for the customer, the L180H High-Lift boasts a range of features to enhance your operating experience, including Comfort Drive Control. For increased productivity, the Volvo cab can be customized to your preference.

# Visibility

To enhance visibility, the High-Lift has new rear view mirrors and is equipped with a rear-view camera. Optimized by the optional radar detect system, which works with the camera to give a visual and audible alert to the operator of unseen on-coming objects. Orange handrails and steps have been placed on the machine, intended to stand out to the operators and maintenance staff.



# Comfortably productive

Ensure precise control of the hydraulics from the specially designed lever, with multiple functions. For greater controllability and improved cycle times, Comfort Drive Control gives you the opportunity to steer the machine from a small lever.



# Operator training

Increase productivity and reduce fuel consumption by learning how to operate your wheel loader in the most efficient way. Volvo offers operator training, which encompasses the best practices in the industry.



# In demand

Offering strength in demanding applications, the L180H High-Lift is built to last. Maintain the life of your machine with simple serviceability and proactive dealer support, as well as flexible maintenance and repair plans.

# **Proactive Monitoring**

Keep your machine moving with Proactive Monitoring. Volvo monitors machine health remotely, from our very own Uptime Center, helping to predict potential failures before they occur. This gives you more time to focus on your operation, helping to reduce unplanned downtime and minimize repair costs.



# Durable by design

Designed with durability in mind, the H-series wheel loaders are built with a strong frame structure, ideally-matched to Volvo powertrain. The hydraulically-driven cooling fan regulates component temperature and can be automatically reversed to permit self-cleaning of the cooling units. For long service life, the brakes are outboard mounted and the front and rear axles are cooled by the oil circulation.





# Here to support you

Maintain productivity and machine uptime with our range of readily available Genuine Volvo Parts, all backed by Volvo warranty. We're here to help you stay on track, offering flexible maintenance and repair plans.

Volvo, with its special attachments for wood handling, has the upper hand over other manufacturers. And if we had to choose only one brand, we would choose Volvo – that is on the one hand a question of philosophy, but on the other hand also for economic reasons.

Hans Weinzierl Junior, Managing Director,

Holzwerke Weinzierl, Vilshofen (Germany)





# INDUSTRY LEADING SERVICEABILITY

For simple servicability, the Volvo cab can be tilted to either a  $30^{\circ}$  or  $70^{\circ}$  angle, and the engine hood is operated electronically. Stay one step ahead and check the condition of your brakes using the brake wear indicators, placed on the wheels. To prevent dirt and moisture from entering components, each has replaceable breather filters, located remotely.

# **BUILT FOR THE JOB**

- Redesigned rear view mirrors
- Rear-view camera
- New adjustable premium seat (optional)
- Comfort Drive Control (optional)

• New generation OptiShift • New dry P-brake • Eco pedal

• Reverse By Braking

• Radar detect system (optional)

# **UP TO 5% GREATER FUEL EFFICIENCY**

# **MAXIMIZE YOUR UPTIME**

- Strong frame and central hinge
- Tilting cab 30° or 70°
- Electronically-operated engine hood
- Brake wear indicators
- Outboard mounted brakes
- Replaceable breather filters



# New levels of efficiency

# **SET YOUR TARGETS HIGHER**

- New transmission and gear ratio: 5% greater productivity
- High-lift arm system: reach up to 3 m, stack up to 6.5 m
- Wheel loader base
- Log pusher: up to 30% higher stack
- Range of grapples



# Volvo L180H High-Lift in detail

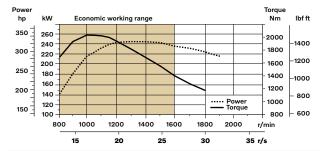
# **Engine**

V-ACT Stage V, 13 liter, 6-cylinder straight turbocharged diesel engine with 4 valves per cylinder, overhead camshaft and electronically controlled unit injectors. The engine has wet replaceable cylinder liners and replaceable valve guides and valve seats. The throttle applications is transmitted electrically from the throttle pedal or the optional hand throttle.

Air cleaning: Three-stage: - primary filter -secondary filter.

Cooling system: Hydraulically driven radiator cooling fan.

Engine	Volvo	D13J
Max. power at	r/min	1 300 - 1 400
ECE R120 net	kW	251
	hp	341
ISO 9249, SAE J1349 net	kW	250
	hp	340
Max. torque at	r/min	1 0 0 0
SAE J1995 gross	Nm	2 030
ISO 9249, SAE J1349 net	Nm	2 024
Economic working range	r/min	800 - 1600
Displacement	1	12.8



# **Brake System**

Service brake: Volvo dual-circuit system with nitrogen-charged accumulators. Outboard-mounted fully hydraulic operated, fully sealed oil circulation-cooled wet disc brakes. The operator can select automatic declutch of the transmission when braking by a switch on the instrument

Parking brake: Dry disc brake. Applied by spring force, electro-hydraulic release with a switch on the instrument panel.

Secondary brake: Dual brake circuits with rechargeable accumulators. One circuit or the parking brake fulfills all safety requirements.

Standard: The brake system complies with the requirements of ISO 3450.

Number of brake discs per wheel front Accumulators  $1 2 \times 1.0 + 1 \times 0.5$ 

# **Electrical System**

# Central warning system:

Contronic electrical system with central warning light and buzzer for following functions: - Serious engine fault - Low steering system pressure Over speed warning engine - Interruption in communication (computer

Central warning light and buzzer with the gear engaged for the following functions. - Low engine oil pressure - High engine oil temperature - High charge air temperature - Low coolant level - High coolant temperature - High crank case pressure - Low transmission oil pressure - High transmission oil temperature - Low brake pressure - Engaged parking brake - Fault on brake charging - Low hydraulic oil level - High hydraulic oil temperature - Overspeeding in engaged gear - High brake cooling oil temperature front and rear axles.

Voltage	V	24
Batteries	V	2 x 12
Battery capacity	Ah	2 x 170
Cold cranking capacity, approx	Α	1000
Alternator rating	W/A	2 280/80
Starter motor output	kW	7

### Drivetrain

Torque converter: Single-stage.

Transmission: Volvo countershaft transmission with single lever control. Fast and smooth shifting of gears with Pulse Width Modulation (PWM) valve. Torque converter with lockup.

Transmission: Volvo Automatic Power Shift (APS) with fully automatic

shifting 1-4 and mode selector with 4 different gear shifting programs,

Axles: Volvo fully floating axle shafts with planetary hub reductions and nodular iron axle housing. Fixed front axle and oscillating rear axle. 100% differential lock on the front axle.

Transmission	Volvo	HTL 223
Torque multiplication, stall ratio		2.09:1
Maximum speed, forward/reverse		
1st gear	km/h	6.1
2nd gear	km/h	12.6
3rd gear	km/h	23.5
4th gear	km/h	38
Note: 4th gear limited by ECU		
Measured with tires		800/65R29
Front axle/rear axle		AWB 40B
Rear axle oscillation	±°	13
Ground clearance	mm	610
at oscillation	۰	13

### Cab

Instrumentation: All important information is centrally located in the operator's field of vision. Display for Contronic 3.0 monitoring system. Heater and defroster: Heater coil with filtered fresh air and fan with auto and 11 speeds. Defroster vents for all window areas. **Operator's seat:** Operator's seat with adjustable suspension and

Operator's seat: Operator's seat with adjustable suspension and retractable seatbelt. The seat is mounted on a bracket on the rear cab wall. The forces from the retractable seatbelt are absorbed by the seat rails. Standard: The cab is tested and approved according to ROPS (ISO 3471), FOPS (ISO 3449). The cab meets with requirements according to ISO 6055 (Operator overhead protection - Industrial trucks) and SAE J386 ("Operator Restraint System"). Refrigerant of the type R134a is used when this machine is equipped with air conditioning. Contains fluorinated greenhouse gas R134a, Global Warming Potential 1.430 t CO2-eq

Ventilation	m³/min	9
Heating capacity	kW	16
Air conditioning (optional)	kW	7,5

# Steering System

Steering system: Load-sensing, hydrostatic articulated steering.
System supply: The steering system has priority feed from a loadsensing axial piston pump.

Steering cylinders: Two double-acting cylinders.

Steering cylinders		2
Cylinder bore	mm	100
Rod diameter	mm	60
Stroke	mm	525
Working pressure	MPa	21
Maximum flow	l/min	252
Maximum articulation	±°	37

# Service Refill

Service accessibility: Large, easy-to-open hood covering whole engine department, electrically operated. Fluid filters and component breather air filters promote long service intervals. Possibility to monitor, log and analyze data to facilitate troubleshooting.

Fuel tank	I	366
DEF/AdBlue® tank	1	31
Engine coolant	I	55
Hydraulic oil tank	1	156
Transmission oil	I	48
Engine oil	1	50
Axle oil front	I	46
Axle oil rear	1	55

# Lift Arm System

The Volvo high-lift arm system is a rugged and stabile in-house design, with optimized visibility throughout the work cycle. The new lift arm design gives increased lift height and the possibility to rotate the grapple 360 degrees fully open at top position. The lift height is 5.8 meters under closed grapple.

Lift cylinders		2
Cylinder bore	mm	140
Piston rod diameter	mm	110
Stroke	mm	2 220
Tilt cylinder		2
Cylinder bore	mm	140
Piston rod diameter	mm	70
Stroke	mm	691

# **Hydraulic System**

System supply: Two load-sensing axial piston pumps with variable displacement. The steering function always has priority from one of the

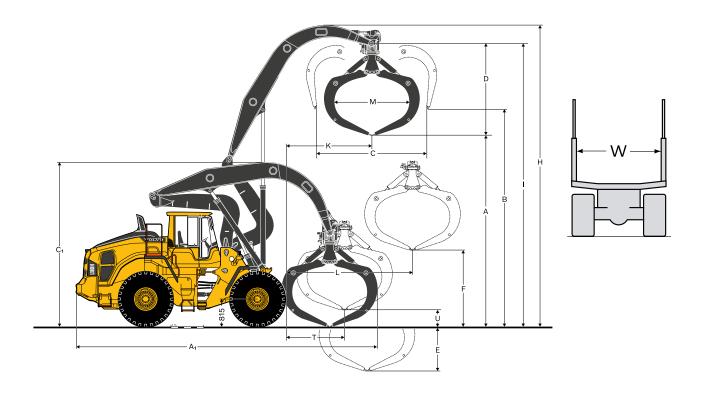
pumps. **Valves:** Two main valves. Main valve 1: 2 spool control valve for lift- and tilt function. Main valve 2: 4 spool control valve for grapple, grapple tilt, rotator and log pusher (extra equipment).

Filter: Full flow filtration through 10 micron (absolute) filter cartridge.

Working pressure maximum, pump 1	MPa	20
Working pressure maximum, pump 2	MPa	21
Pilot system	MPa	3.2 - 4.0
Lower, empty (top to bottom)	s	6

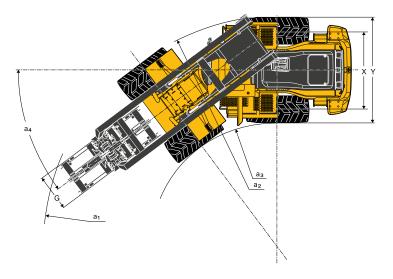
Sound Level		
Sound pressure level in cab according to ISO	6396	
L <sub>pA</sub>	dB	70
External sound level according to ISO 6395 a 2000/14/EC	and EU Noise Directive	
Lwa	dB	108

# **Specifications**



Tires: 775/65 R29*			
Rotat	ing grapple, 360°, 3.2 m², 82127		
A <sub>1</sub>	Grapple positioned lengthwise	mm	9 600
	– with log pusher	mm	9 916
$A_2$	Grapple tilted forward	mm	10 590
C <sub>1</sub>	Grapple positioned lengthwise	mm	5 160
$C_2$	Grapple tilted forward	mm	4 760
Н		mm	9 132
1		mm	8 930
K		mm	2 760
L		mm	3 990
Χ		mm	2 280
Υ		mm	3 080
a <sub>1</sub>		mm	7 630
a <sub>2</sub>		mm	6 840
a <sub>3</sub>		mm	3 830
a <sub>4</sub>		۰	± 37

**Note:** When loading a vehicle, the log grapple's width (M-measure) should be 150 mm narrower compared to the distance between the "stakes" (W) on the vehicle.



		Timber Le	ength 5.0 m	Timber Length 4.0 m	Pulpwood Length 4.0 r	
Fires 775/65 R29*		Ö	8	Ó		
Grapple area	m²	3.2	3.2	3.5	3.8	3.8
Grapple weight	kg	1880	2 050/1 960	2 150	2 020/1 940	2 210
Working load	kg	8 800	8 600/8 700	8 500	8 600/8 700	8 500
A	mm	5 800	5 800	5 700	5 350	5 350
В	mm	6 700	6 700	6 600	6 450	6 450
С	mm	3 630	3 630	3 750	4 500	4 500
D	mm	2 900	2 900	2 850	3 350	3 200
E	mm	1 330	1330	1 430	1 780	1 780
F	mm	2 255	2 255	2 150	1800	1800
G	mm	1 100	1100/900	11	1 100/900	900
M	mm	2 400	2 400	2 550	2 350	2 350
Operating weight*	kg	34 935	35 105/35 015	35 205	35 075/34 995	35 265
Shortwood (pulpwood)					х	х
Timber		X	X	Х		
Terminal handling		х	X	х	х	х
Unloading/loading of vehicles		Х	х	х	x/x	x/x
Unloading against wall					Х	х
With hydraulic clamping arms			X	Х		x
With triplex chain		х			Х	
Order no.		91 852	82 127/82 126	82 128	94 463/93 607	82 129

<sup>\*</sup> Including liquid in rear tires.

Optional liquid in front tires increases operating weight by 1 830 kg. Log pusher (order no. 84181) increases operating weight by 800 kg. Radiator grille guard (WL86023) increases operating weight by 140 kg. Fire suppression system increases operating weight by 85 kg.

# **Equipment**

# STANDARD EQUIPMENT

### **Engine**

Exhaust after-treatment system

Three-stage air cleaner, pre-cleaner, primary and secondary filter

Indicator for coolant level

Preheating of induction air

Fuel pre-filter with water trap

Fuel filter

Crankcase breather oil trap

Reversible cooling fan

Exterior radiator air intake protection

### Drivetrain

**Automatic Power Shift** 

Fully automatic gearshifting, 1-4

PWM-controlled gearshifting

Forward and reverse switch by hydraulic lever console

Indicator glass for transmission oil level

Differentials: Front, 100% hydraulic diff lock. Rear, conventional.

OptiShift

Lock-up first gear

# Electrical System

24 V, pre-wired for optional accessories

Alternator 24V/80A/2280W

Battery disconnect switch

Fuel gauge

Hour meter

Electric horn

Instrument cluster: Fuel level

Diesel Exhaust Fluid/AdBlue level

Transmission temperature

Coolant temperature

Instrument lighting

Lighting:

Twin halogen front headlights with high and low beams

Parking lights

Double brake and tail lights

Turn signals with flashing hazard light function

Halogen work lights (2 front and 2 rear)

# STANDARD EQUIPMENT

# **Contronic Monitoring System**

Monitoring and logging of machine data

Contronic display

Fuel consumption

Diesel Exhaust Fluid/AdBlue consumption

Ambient temperature

Clock

Test function for warning and indicator lights

Brake test

Test function, sound level at max fan speed

Warning and indicator lights:

Battery charging

Parking brake

Warning and display message:

Regeneration

Engine coolant temperature

Charge-air temperature

Engine oil temperature

Engine oil pressure

Transmission oil temperature

Transmission oil pressure

Hydraulic oil temperature

Brake pressure

Parking brake applied

Brake charging

Overspeed at direction change

Axle oil temperature

Steering pressure

Crankcase pressure

Attachment lock open

Safety Belt Warning

Level warnings:

Fuel level

Diesel Exhaust Fluid/AdBlue level

Engine oil level Engine coolant level

Transmission oil level

Hydraulic oil level

Washer fluid level

Engine torque reduction in case of malfunction indication:

High engine coolant temperature

High engine oil temperature

Low engine oil pressure

High crankcase pressure

High charge-air temperature

Engine shutdown to idle in case of malfunction indication:

High transmission oil temperature

Slip in transmission clutches

Keypad, background lit Start interlock when gear is engaged

# STANDARD EQUIPMENT

# **Hydraulic System**

Main valve, double acting 2-spool with hydraulic pilots

Variable displacement axial piston pumps (3) for:

- 1 Working hydraulics, Pilot hydraulics and Brake system
- 2 Working hydraulics, Pilot hydraulics, Steering and Brake system
- 3 Cooling fan and Brake system

Electro-hydraulic servo controls

Electronic hydraulic lever lock

Automatic boom kick-out

Automatic bucket positioner

Double-acting hydraulic cylinders

Indicator glass for hydraulic oil level

Hydraulic oil cooler

Boom suspension system

# **Brake System**

Dual brake circuits

Dual brake pedals

Secondary brake system

Parking brake, electro-hydraulic

Brake wear indicators

Oil cooler and filter front & rear axle

# Cab

ROPS (ISO 3471), FOPS (ISO 3449)

Single key kit door/start

Acoustic inner lining

Cigarette lighter, 24 V power outlet

Lockable door

Cab heating with fresh air inlet and defroster

Fresh air inlet with two filters

Automatic heat control

Floor mat

Dual interior lights

Interior rear-view mirrors

Dual exterior rear-view mirrors

Sliding window, right side

Tinted windshield glass

Retractable seatbelt (SAE J386)

Adjustable steering wheel

Storage compartment

Document pocket

Sun visor

Beverage holder

Windshield washer front and rear

Windshield wipers front and rear

Interval function for front and rear wipers

# STANDARD EQUIPMENT

### Service and Maintenance

Automatic lubrication system

Engine oil remote drain and fill

Transmission oil remote drain and fill Lubrication manifolds, ground accessible

Pressure check connections: transmission and hydraulic, quick-connects

Tool box, lockable

# External Equipment

Orange hand rails

Fenders, front and rear

Viscous cab mounts

Rubber engine and transmission mounts

Frame, joint lock

Vandalism lock prepared for

Engine compartment

Radiator grille

Lifting eyes Tie-down eyes

Fabricated counterweight

Counterweight, pre-drilled for optional guards

# Other Equipment

Counterwe ight, logging

# **Equipment**

# OPTIONAL EQUIPMENT

### **Enaine**

Air pre-cleaner, cyclone type

Air pre-cleaner, oil-bath type

Air pre-cleaner, turbo type

Engine auto shutdown

Engine delayed shutdown

Engine block heater

Fuel fill strainer

Fuel heater

Hand throttle control

Max. fan speed, hot climate

Radiator, corrosion-protected

Reversible cooling fan and axle oil cooler

775/65 R29

# Drivetrain

Speed limiter

# **Electrical System**

Anti-theft device

Emergency stop

Locking device, Tag out Lock out

Headlights, assym. left

License plate holder, lighting

Rear vision system, colour LCD monitor in the cab

Reduced function working lights, reverse gear activated

Reverse alarm, audible

Reverse alarm, audible, multi-frequency

Reverse warning light, strobe lighting

Side marker lamps

Warning beacon LED

Warning beacon LED automatic

LED Head Light

LED working lights, attachments

LED working lights on cab, front and rear

LED working lights on cab, front, 2 alt. 4 LED lamps

LED working lights on cab, rear, 2 alt. 4 LED lamps

LED working lights, rear in grille, 2 LED lamps

LED working lights, front above head lamps, 2 LED lamps

LED work lights, side on cab, 4 LED lamps

LED work lights, attachments, 6 LED lamps

LED light packages

Working lights halogen, attachments

Working lights on cab halogen, front and rear

Working lights on cab halogen, rear

Electrical distribution unit 24 volt

Radar detect system

Jump start connector, NATO-Type

# **Hydraulic System**

Hydraulic fluid, biodegradable, Volvo

Hydraulic fluid, fire-resistant

Hydraulic fluid, for hot climate

# Brake System

Stainless steel, brake lines

# OPTIONAL EQUIPMENT

Anchorage for Operator's manual

Automatic Climate Control, ACC

ACC control panel, with Fahrenheit scale

Asbestos dust protection filter

Cab air pre-cleaner, cyclone type

Carbon filter

Cover plate, under cab

Lunch box holder

Volvo Armrest, operator's seat, left

Operator's seat, Volvo air susp, heavy-duty, high back, heated

Operator's seat, (air seat std) 2-point seat belt

Operator's seat, (air seat std) 3-point seat belt

Radio installation kit incl. 12 volt outlet, left side

Radio installation kit incl. 12 volt outlet, right side

Radio (with AUX, Bluetooth and USB connection)

Subwoofer

Steering wheel knob

Sun blinds, rear windows

Sun blinds, side windows

Timer cab heating

Window, sliding, door

Universal door/ignition key

Remote door opener

Forward view mirror

Cab heater power outlet 240V

# Service and Maintenance

Oil sampling valve

Refill pump for grease to lube system

Tool kit

Wheel nut wrench kit

Cleaner kit, with air blow gun

ROX, rapid oil exchange pump

CareTrack, GSM, GSM/Satellite

Telematics, Subscription

# **Protective Equipment**

Belly guard rear

Belly guard rear, oil pan

Center hinge and rear frame guard

Cover plate, rear frame

Cab roof, heavy-duty

Guards for front headlights

Guards for radiator grill

Guards for tail lights

Windows, side and rear guards

Windshield guard

# **External Equipment**

Cab ladder, rubber-suspended

Fire suppression system

Mudguards, full cover wideners and prot. Included

Tow hitch

# Other Equipment

CE-marking

Comfort Drive Control (CDC)

Secondary steering with automatic test function

Sound decal, EU

Sound decal, USA

Reflecting stickers (decals), machine contour

Reflecting stickers (stripes), machine contour Cab

Noise reduction kit, exterior

Sign, slow moving vehicle

Sign, 50 km/h

# Attachments

Log grapples

# **SELECTION OF VOLVO OPTIONAL EQUIPMENT**

# Fire suppression system



Radar detect system



Log pusher



LED lights package



Rotating beacon LED



Hydro-inflated rear tyres



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.

